

Date:  
User:Tuesday, 12/18/2007 10:46:21 AM  
Kim Johnston

## Process Sheet

Split

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 36403-3  
 Estimate Number : 12363  
 P.O. Number :  
 This Issue : 12/18/2007 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : 1/1 Type : SMALL /MED FAB  
 Previous Run : 34461  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev: A New Issue 06-04-11 JLM

Drawing Name : TAIL LIGHT FAIRING

Part Number : D34846

Drawing Number : D3484 UNDER REVIEW

Project Number : N/A

Drawing Revision : D/E

Material :

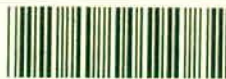
Due Date : 1/20/2008

Qty: 1 Um: Each

Per JLM 12/18

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6S050

6061-T6 .050 Sheet



Comment: Qty.: 0.2904 sf(s)/Unit Total : 2.3234 sf(s)

6061-T6 .050 Sheet

(M6061T6S050)

Batch: 104186 B07-12-20

(10)

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

Cut as per Dwg D3484

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

5.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1-Debur

2-Roll as per Dwg D3484

5 07/12/20 x 10

FF 08/11/18

D 3484-4

B 43252





## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TAIL LIGHT FAIRING

Job Number: 36403

Part Number: D34846

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

508/11/18 (XO)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

in welding cont

w/o # 43277

508/11/18 (XO)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/19 (XO)

Job Completion



mt 08-11-18



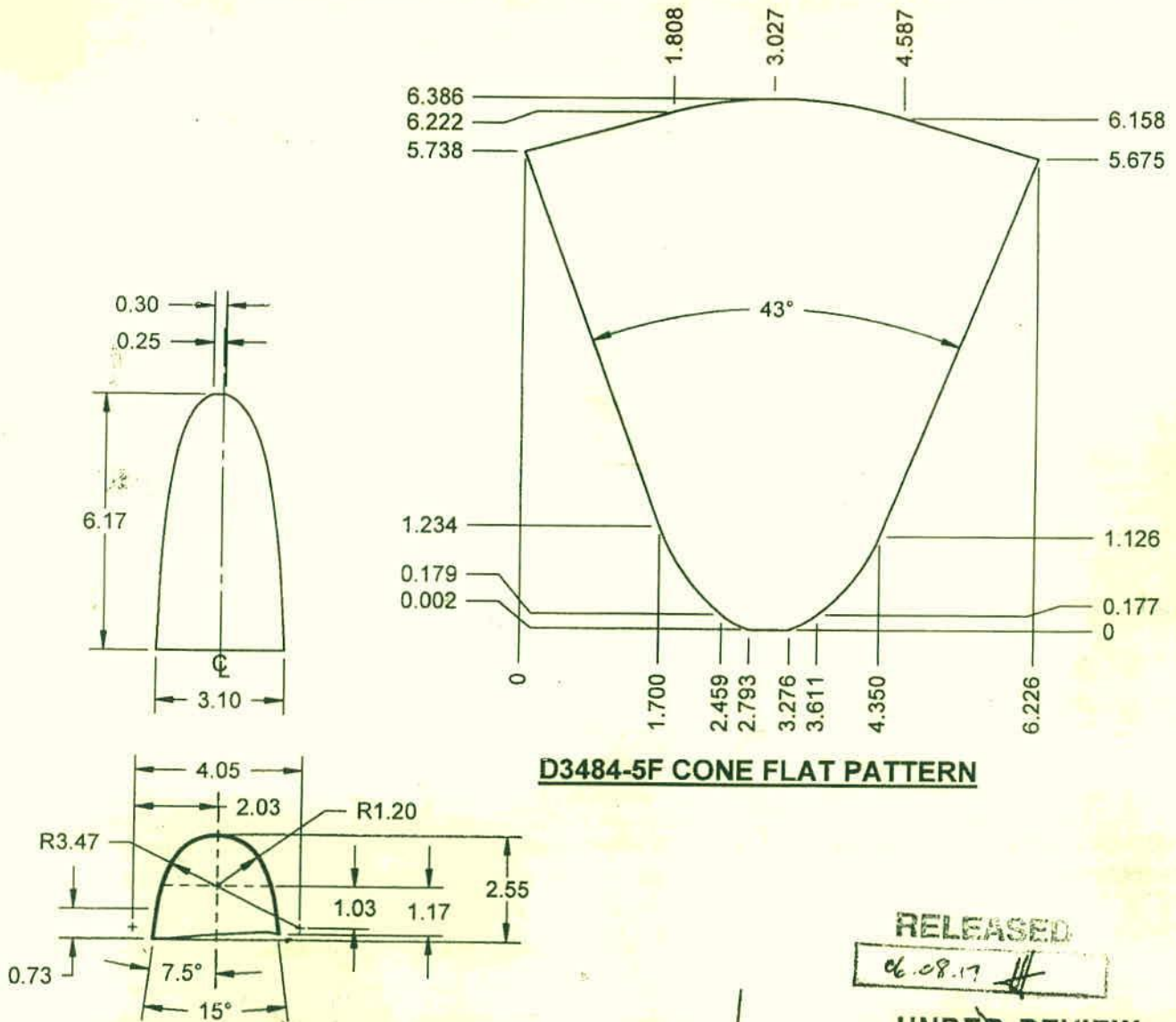






**DART**

|                         |               |  |                        |
|-------------------------|---------------|--|------------------------|
| DESIGN<br>B             | DRAWN BY<br>B | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br>H            | APPROVED<br>H | DRAWING NO.<br><b>D3484</b>                              | REV. D<br>SHEET 4 OF 4 |
| DATE<br><b>06.06.22</b> |               | TITLE<br><b>TAIL LIGHT FAIRING</b>                       | SCALE<br>1:4           |

**D3484-5F CONE FLAT PATTERN****D3484-5F CONE BENDING DETAIL (-6 R/H, OPPOSITE)  
(MAKE FROM D3484-5F)****NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET (0.050 THICK)  
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027  
(REF. DART SPEC. M6061T6S.050)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

**RELEASED**

06.08.17 H

**UNDER REVIEW**SHOP COPY  
RETURN TO  
ENGINEERINGUNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICEWORK ORDER  
NO. 36403

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